

Original BMW Parts and Accessories. Installation Instructions.



M Performance Exterior Components Retrofit Kit.

BMW X6 (G06, G06 LCI)

BMW X6 M (F96, F96 LCI)

Retrofit kit number

Part number	Component designation	Type	Installation time (hours)
51 19 2 460 601	Left/right high-gloss black tail fins	G06, G06 LCI, F96 and F96 LCI	0.50
51 71 2 467 263	Carbon front ornamental grille	F96	0.25
51 71 2 467 264	Carbon front ornamental grille	G06	0.25
51 13 5 A69 BE6	Carbon front ornamental grille	F96 LCI	0.25
51 71 2 467 265	Iconic Glow carbon front ornamental grille	G06	0.50
51 19 2 469 972	Right carbon right side skirt insert	G06 and G06 LCI	0.75
51 19 2 469 973	Left carbon right side skirt insert	G06 and G06 LCI	0.75
51 19 5 A4D F00	Carbon right front attachment	G06 LCI	0.50
51 19 5 A4D F01	Carbon left front attachment	G06 LCI	0.50
51 11 5 B31 504	Carbon right front attachment	G06 LCI	0.50
51 11 5 B31 505	Carbon left front attachment	G06 LCI	0.50
51 11 5 A56 346	Carbon MSP* brake air duct trim, right	G06 LCI	0.25
51 11 5 A56 348	Carbon MPA** brake air duct trim, right	G06 LCI	0.25
51 11 5 A56 347	Carbon left brake air duct trim, left	G06 LCI	0.25
51 62 5 A61 B49	Carbon rear spoiler	G06 LCI	0.25

* MSP = M Sport package

** MPA = M Performance Automobiles

Installation time

Installation time, see table. This may vary depending on the condition of the vehicle and the equipment in it.

Important information

These installation instructions are primarily designed for use within the BMW dealership organisation and by authorised BMW service companies.

These installation instructions are intended for use by qualified specialist staff trained on BMW cars with the relevant expert knowledge.

All work must be completed using the latest BMW repair manuals, wiring diagrams, servicing manuals and work instructions, in a logical order, using the prescribed tools (special tools), and observing current health and safety regulations.

If you experience installation or functional problems, restrict troubleshooting to approx. 0.5 hours for mechanical work and 1.0 hour for electrical work.

To avoid unnecessary extra work and/or costs, please send an inquiry to the technical parts support team.

Quote the following information:

- VIN,
- retrofit kit part number,

- a detailed description of the problem,
- any work already carried out.

Do not archive the printout of these installation instructions. The current version can be found in the EPC.

Pictograms



Denotes instructions that draw your attention to dangers.



Denotes instructions that draw your attention to special features.



Denotes the end of the instruction or other text.

Installation information

- All contact/bonding surfaces on the components being installed must be absolutely dry, clean, and free of wax, silicone and grease. These surfaces must be treated with a suitable BMW cleaner or BMW primer (see EPC for details), using the appropriate product application instructions.
- If you use adhesive tape, it must be applied using a contact pressure of between 10 N/cm² and 50 N/cm².
- Take care not to damage the parts when opening the packaging.
- Check that all the parts fit accurately on the car before installing them.
- All the components and their bonding surfaces must be at room temperature for installation. The ideal relative humidity is 50%. Different values will change the specified times.
- After completing the bonding and installation work, the car must remain stationary at room temperature for at least 12 hours.
- If adhesives are used, the car may be driven after 24 hours, and may be taken through a car wash after 48 hours. The car may only be driven at a speed of $v_{\max} < 100$ km/h for a period of 24 to 48 hours.
- The installed parts may become loose and fly off the car if you fail to wait for the full reaction time of the primer/adhesive. Danger of accidents!
- Some of the installation steps are shown only on one side of the car. Proceed in the same way on the other side of the car.
- All illustrations show LHD cars; proceed in the same way on RHD cars.

Ordering instructions

The cleaner and the liquid adhesive are not supplied in the retrofit kit and must be ordered separately (see EPC for part numbers and details).

Special tools required

Special tool 00 9 327 (dismantling tool)

Information to be handed to the customer



Only for carbon left front attachment, part no. 51 11 5 B31 505 and carbon right front attachment, part no. 51 11 5 B31 504

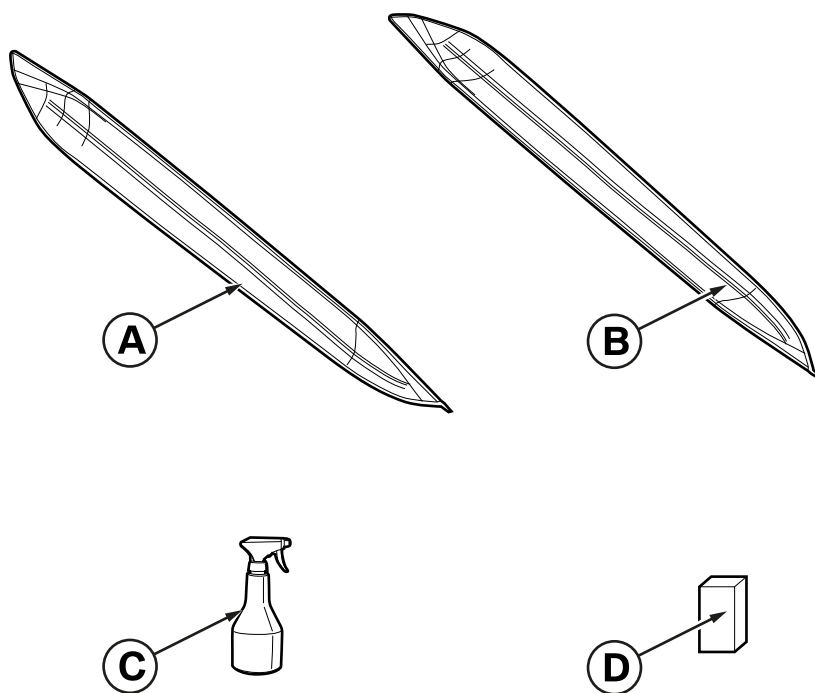
Print out and complete the attached workshop certificate.

Print out the TÜV parts report and give everything to the customer. ◀

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1. High gloss black tail fins parts list

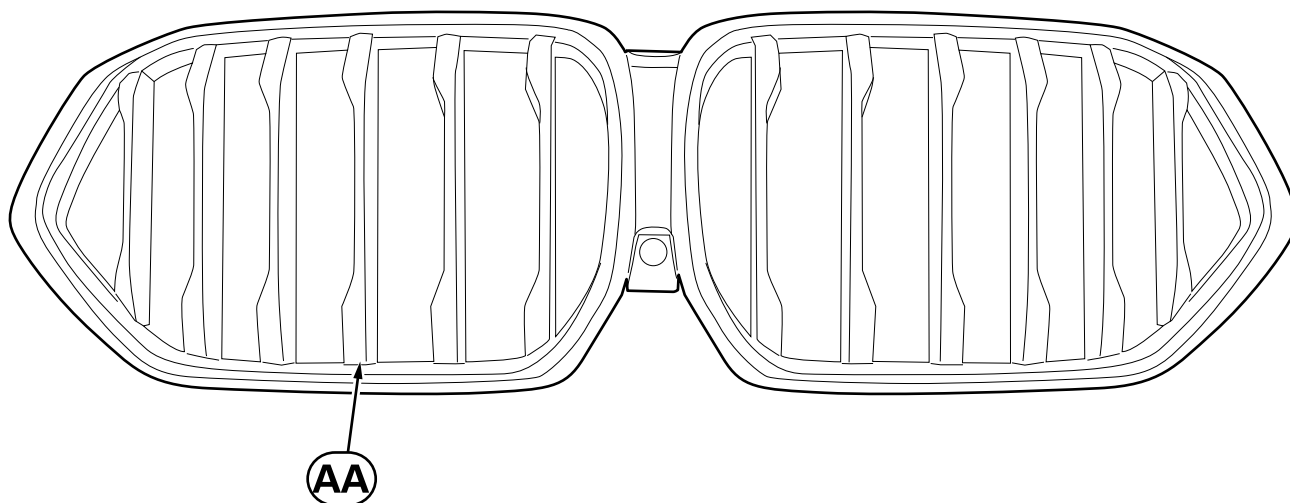


G06 0006 V

Legend

- A** Left black high gloss tail fin
- B** Right black high gloss tail fin
- C** Cleaner (not included in kit, see EPC for details)
- D** Liquid adhesive (not included in kit, see EPC for details)

2. Carbon front ornamental grille and Iconic Glow carbon front ornamental grille parts list

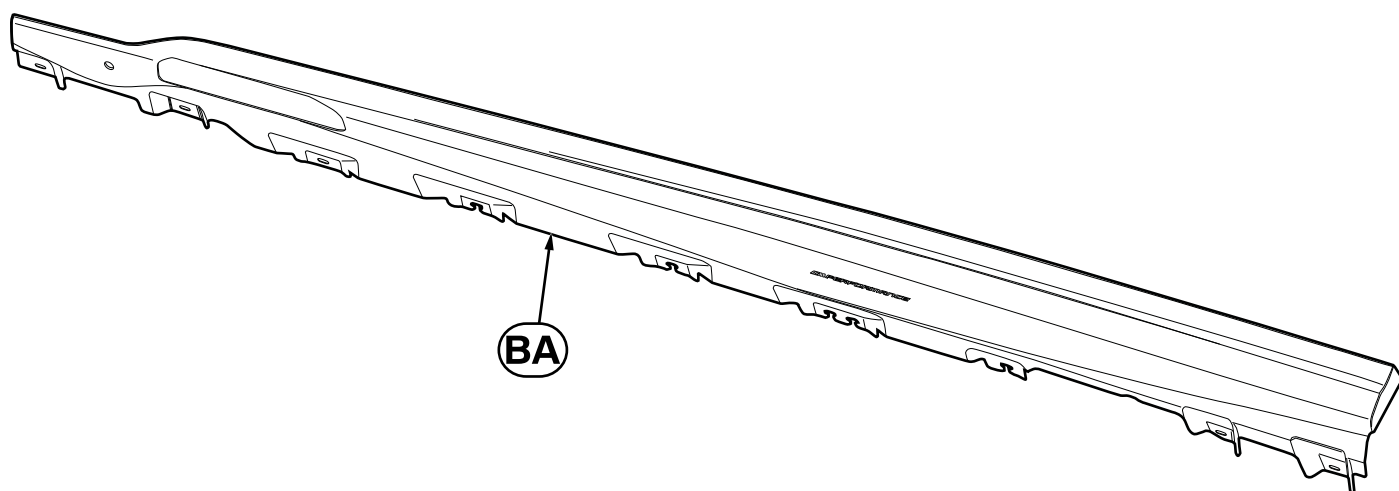


G06 0015 V

Legend

AA Carbon front ornamental grille (figure shows G06)

3. Carbon side skirt insert parts list

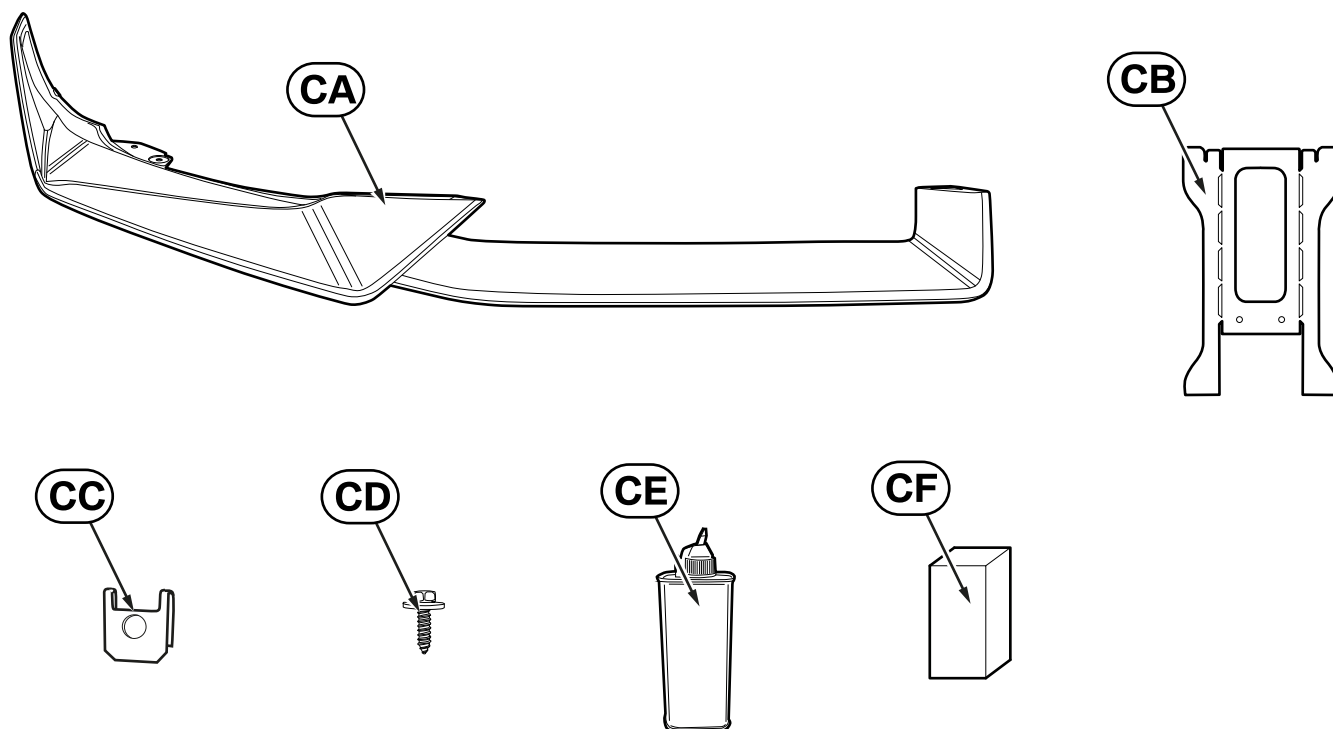


G06 0017 V

Legend

BA Carbon side skirt insert, left/right (left side shown)

4. Carbon front attachment parts list

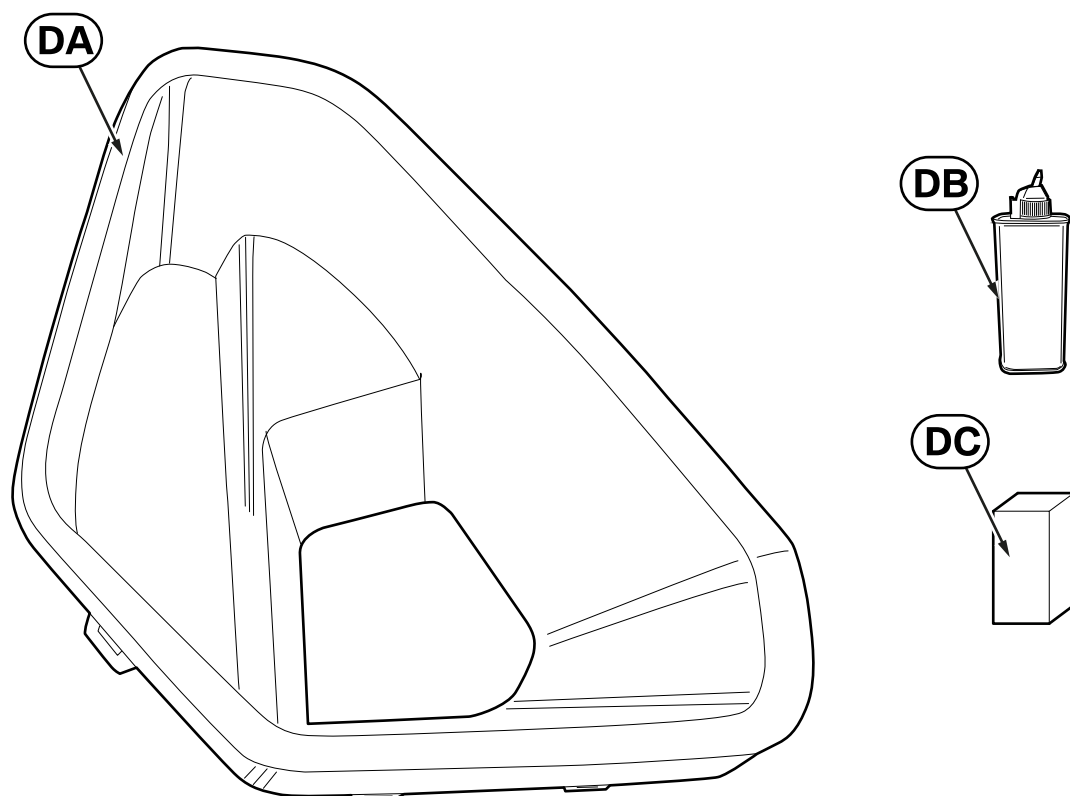


G06 0025 V

Legend

- CA** Carbon front attachment, left/right (right side shown)
- CB** Drilling template
- CC** Clip (2 x)
- CD** Screw (2 x)
- CE** Cleaner (not included in kit, see EPC for details)
- CF** Liquid adhesive (not included in kit, see EPC for details)

5. Carbon air inlet trim parts list

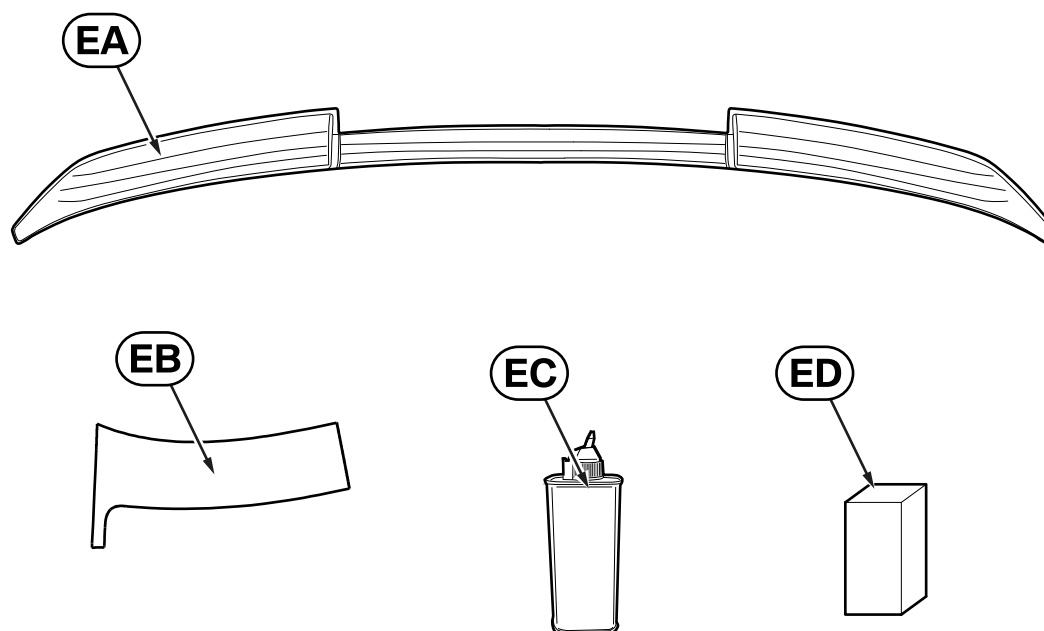


G06 0050 V

Legend

- DA** Carbon air inlet trim, left/right (left side shown)
- DB** Cleaner (not included in kit, see EPC for details)
- DC** Liquid adhesive (not included in kit, see EPC for details)

6. Carbon rear spoiler parts list



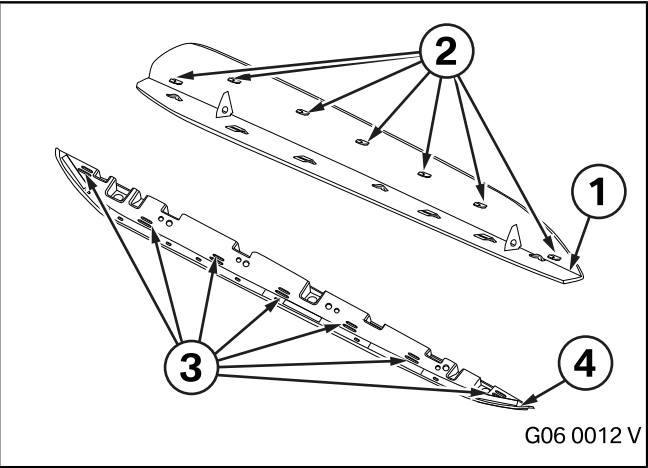
G06 0060 V

Legend

- EA** Carbon rear spoiler
- EB** Template, left/right (2 x, left side shown)
- EC** Cleaner (not included in kit, see EPC for details)
- ED** Liquid adhesive (not included in kit, see EPC for details)

7. Preparatory work

	ISTA/AIR No.
The following components must be removed first of all	
For high gloss black tail fin	
D pillar trim	---

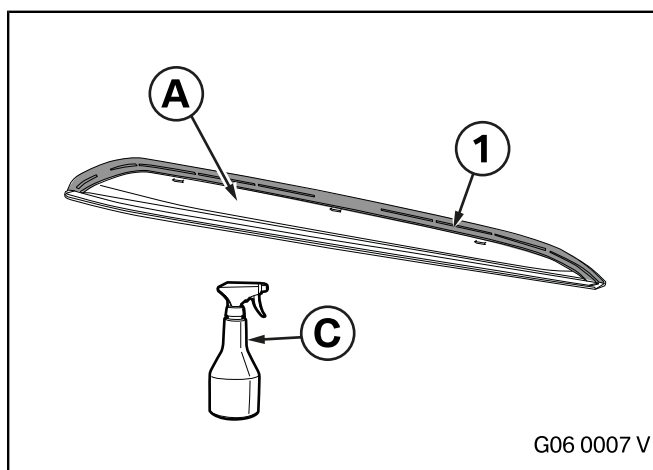


▶ The D pillar trim consists of a standard trim and a support section. ◀

The standard trim (1) is connected to the openings (3) in the support section (4) by seven clips (2).

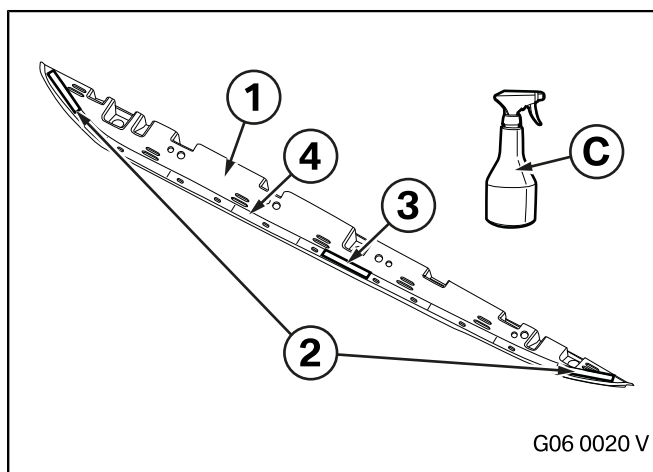
Disconnect the standard trim (1) and the support section (4) using the special tool (dismantling tool).

8. High gloss black tail fins installation



Roughen the surface (1) on the rear of the tail fin **A** using suitable equipment.

Clean the surface (1) with cleaner **C**.

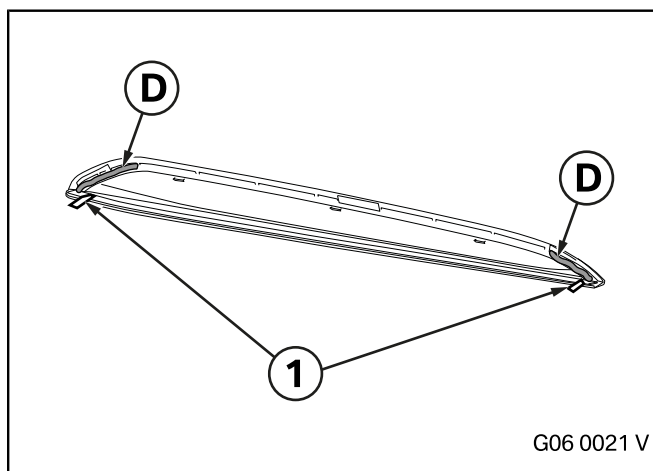


▶ The bonding surface must be completely clean and free from dust, wax and grease. ◀

Completely remove the adhesive strips (2) on the underside of the D pillar trim (1) using suitable equipment.

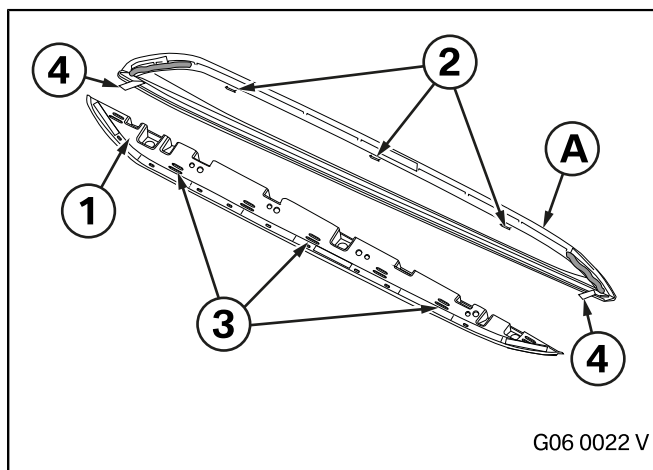
▶ Do NOT remove the adhesive strips (3). ◀

Roughen the area (4) using suitable equipment and then clean it with cleaner **C**.



Apply a bead of liquid adhesive **D** to the roughened surface of the rear fins in the groove provided for it.

Bend the ends (1) of the backing foil to the outside.

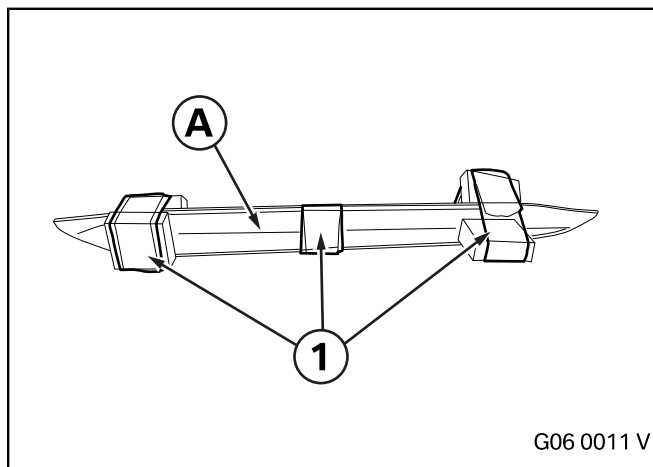


▶ The ends of the backing foil must point outwards. ◀

Place the tail fin **A** on the D pillar trim (1) and engage the clips (2) on the tail fin **A** in the openings (3) in the D pillar trim.

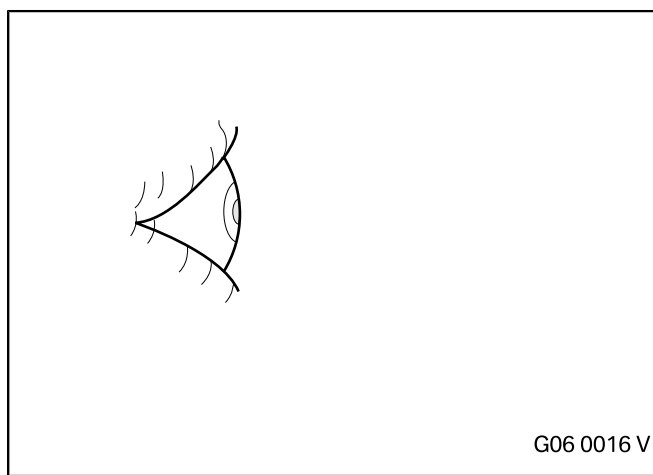
Remove the backing foil (4) from the adhesive tape in full.

8. High gloss black tail fins installation



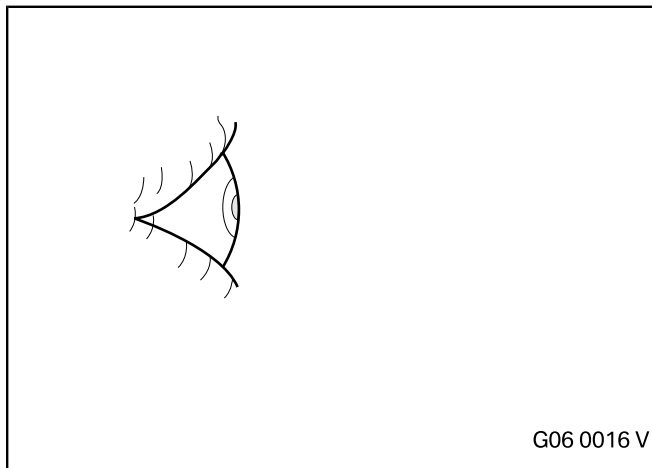
 Remove any excess liquid adhesive immediately using suitable equipment. ◀

Secure the assembly using suitable adhesive tape (1) and allow it to dry at room temperature for **around 24 hours**. See the installation instructions on page 2.



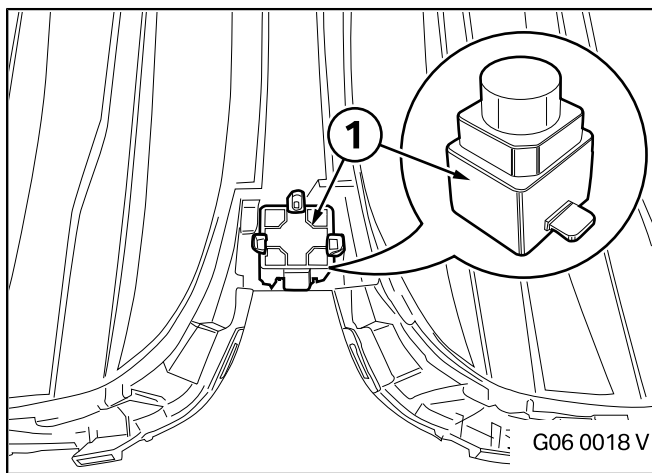
Install the assembly on the car as described in **ISTA/AIR**.

9. Carbon front ornamental grille and Iconic Glow carbon front ornamental grille installation



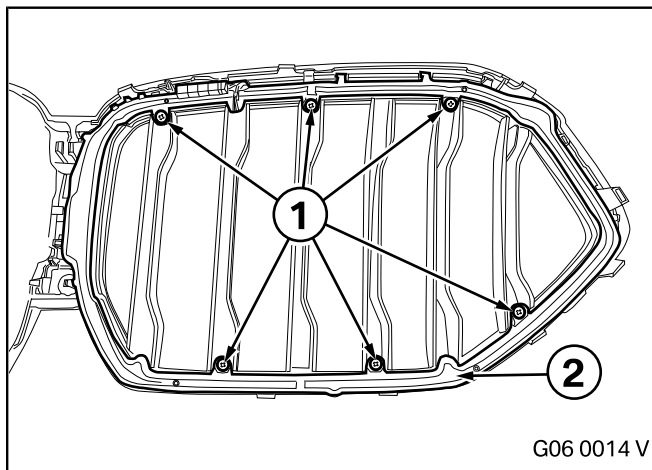
For all cars

Remove the front ornamental grille as described in **ISTA/AIR No. 51 13 000**.



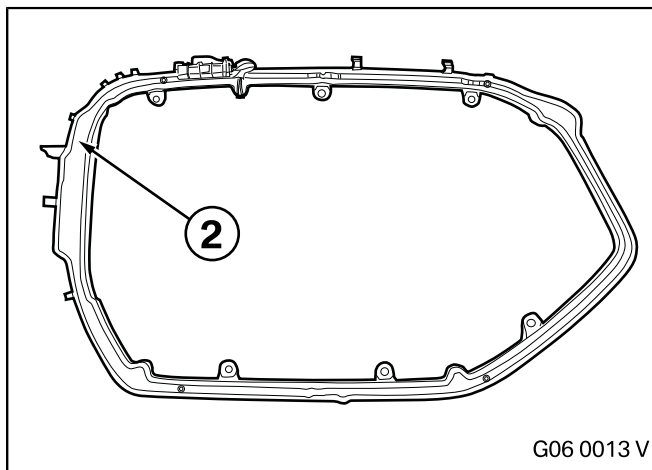
Only for cars without SA 5DN (Park Assist Plus system)

Unclip the ICAM stopper (1) from the front ornamental grille and clip it into the carbon front ornamental grille **AA**.



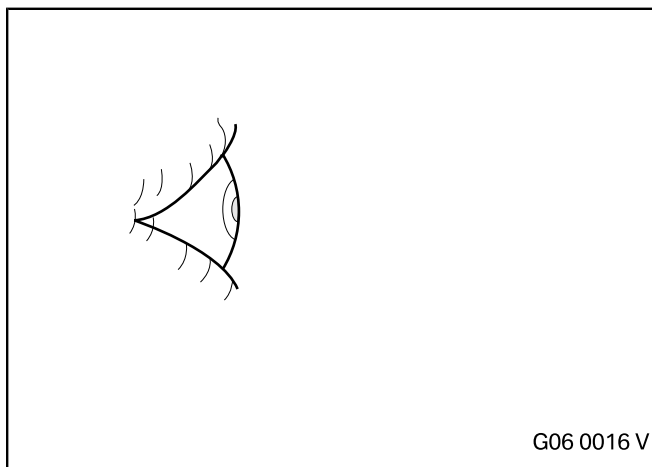
Only for cars with SA 3DN (BMW Iconic Glow kidney grille)

Undo the screws (1) on the lighting unit (2) on the rear of the removed front ornamental grille.



Unclip the lighting unit (2) and clip it into the carbon front ornamental grille **AA**. Secure it again using the existing screws (1).

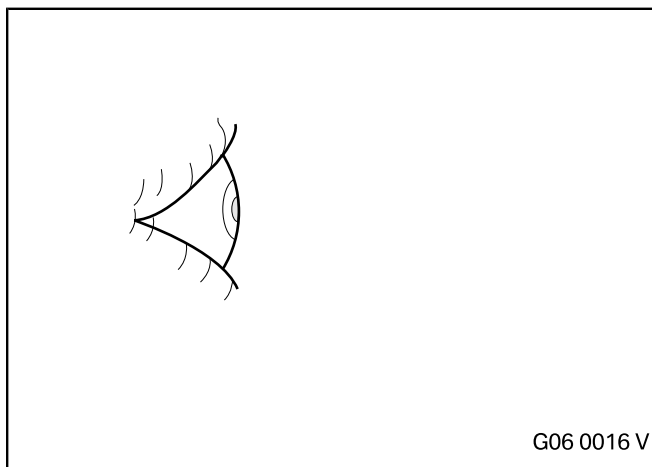
9. Carbon front ornamental grille and Iconic Glow carbon front ornamental grille installation



For all cars

Install the carbon front ornamental grille **AA** as described in **ISTA/AIR No. 51 13 000**.

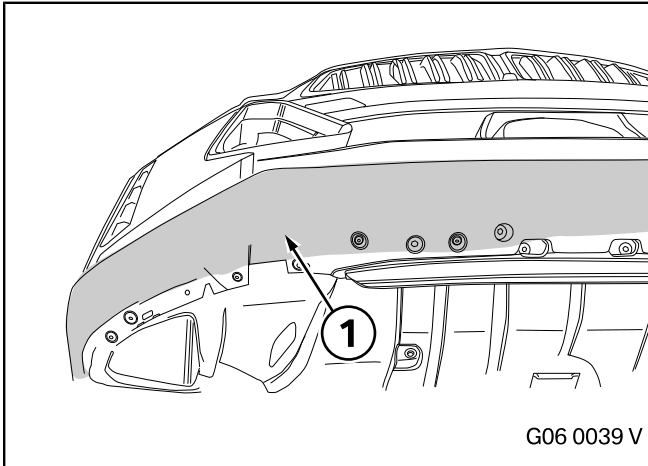
10. Carbon side skirt insert installation



Replace the carbon side skirt insert **BA** as described in **ISTA/AIR**.

- ▶ If the Frozen Black foil application (**Part No. 51 14 2 469 098**) is not fitted, the M Performance logo sticker (**Part No. 51 14 2 461 811**, to be ordered separately) must also be fitted. ◀

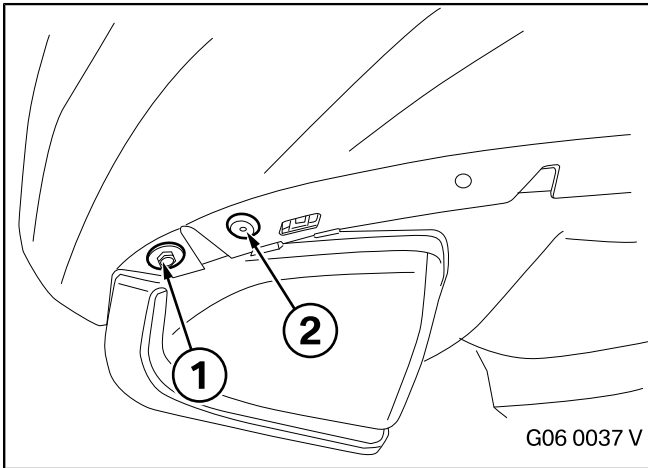
11. Carbon front attachment installation



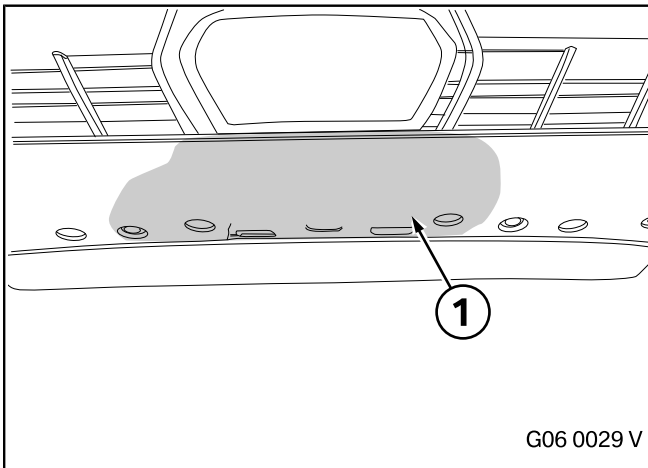
- ▶ The bonding surface must be completely clean and free from dust, wax and grease. ◀

Clean the front apron at the bonding areas (1) using cleaner **CE**.

- ▶ Wait until the cleaner is fully dry. ◀



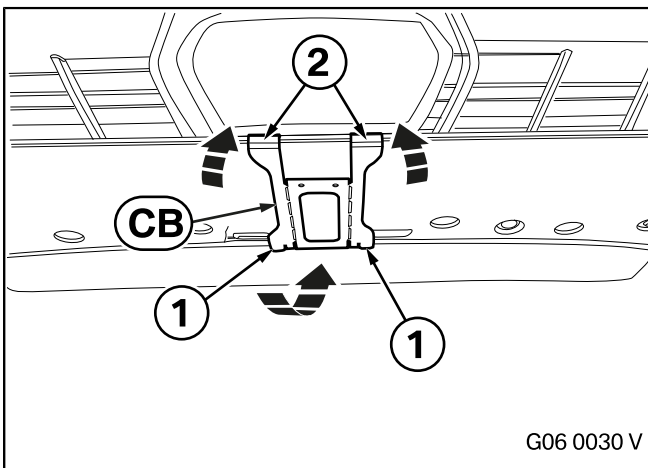
Remove the screw (1) and the blind rivet (2) on the side of the front apron. Keep the screw (1), it will be reused later. The blind rivet (2) must be replaced.



- ▶ The bonding surface must be completely clean and free from dust, wax and grease. ◀

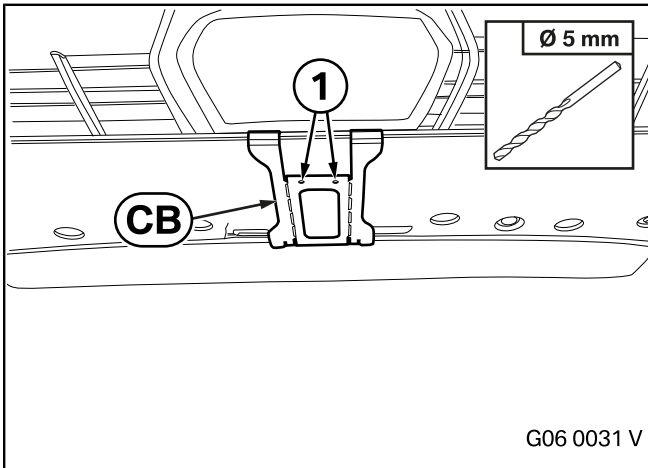
Clean the front apron at the bonding areas (1) using cleaner **CE**.

- ▶ Wait until the cleaner is fully dry. ◀



Insert the drilling template **CB** into the recesses (1) in the front apron and clip the rounded edges (2) of the drilling template **CB** to the rounded edge of the front apron towards the top.

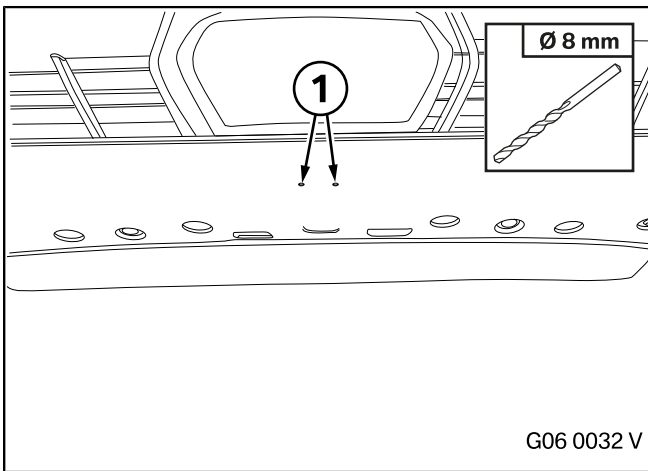
11. Carbon front attachment installation



Check the package space behind the hole. Maximum drilling depth **10 mm**. ◀

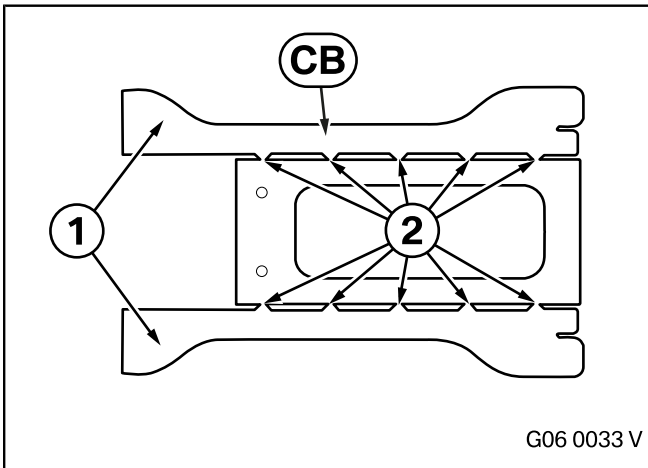
Drill a **5 mm** hole in the front apron through each of the two holes (1) in the drilling template **CB**.

Remove the drilling template **CB**.

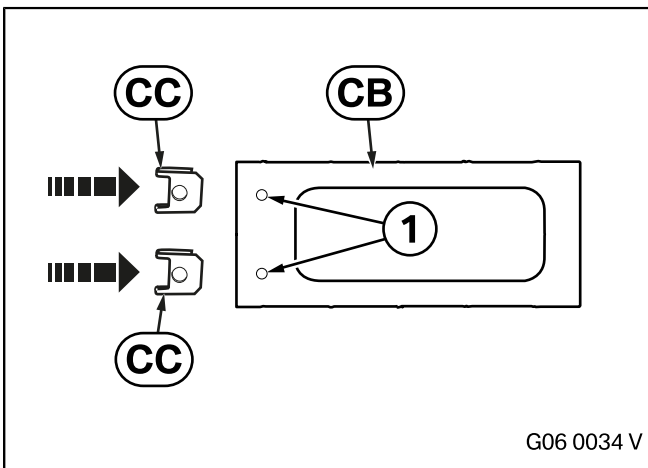


Check the package space behind the hole. Maximum drilling depth **10 mm**. ◀

Enlarge the two holes (1) to **8 mm**.



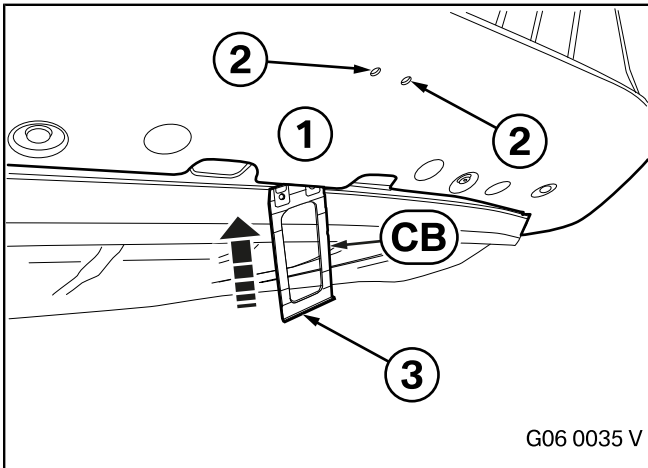
Break off the two external lugs (1) on the drilling template **CB** at the perforation (2).



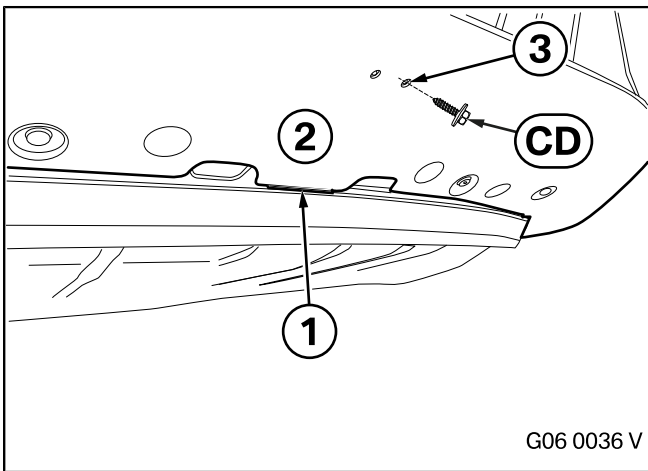
Check the installation direction during the installation process. The smooth surface of the clips **CC** must be connected to the smooth surface of the drilling template **CB**. ◀

Slide the clips **CC** as shown over the holes (1) onto the drilling template **CB**.

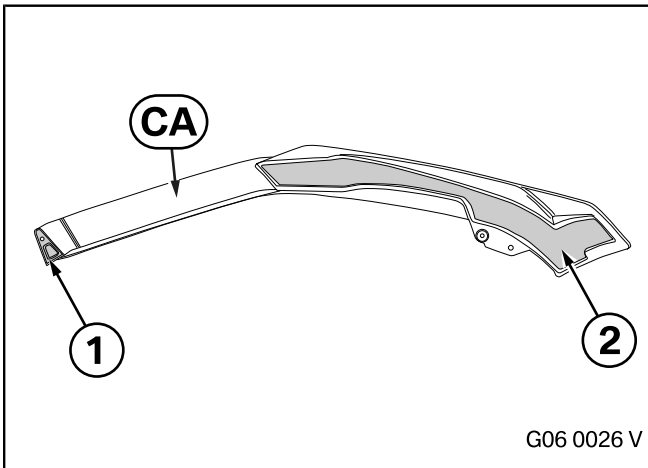
11. Carbon front attachment installation



Slide the drilling template **CB** with the clips at the front from underneath under the front apron (1). Position it so that the holes line up with the holes (2) in the front apron (1) and the edge (3) of the drilling template **CB** is flush at the bottom on the edge.



To secure the drilling template **CB**, hold the bottom edge (1) flush on the edge of the front apron (2) and insert the screw **CD** into the right-hand hole (3).

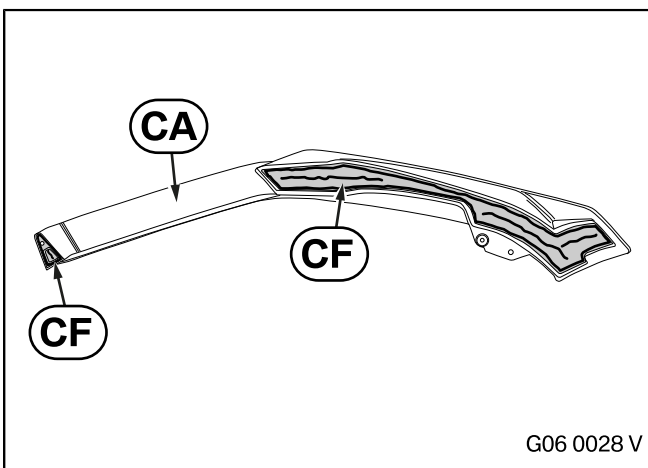


▶ The bonding surfaces must be completely clean and free from dust, wax and grease. ◀

Roughen the surface (1) and (2) on the rear of the carbon front attachment **CA** using suitable equipment.

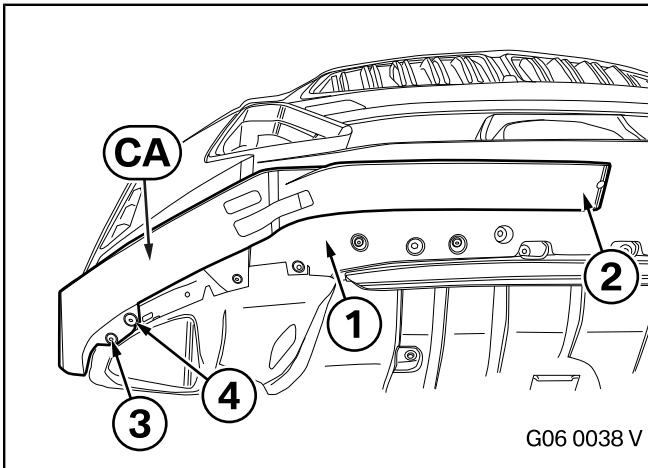
Clean the surface (1) and (2) with cleaner **CE**.

▶ Wait until the cleaner is fully dry. ◀



Apply a bead of liquid adhesive **CF** as shown on both surfaces of the carbon front attachment **CA**.

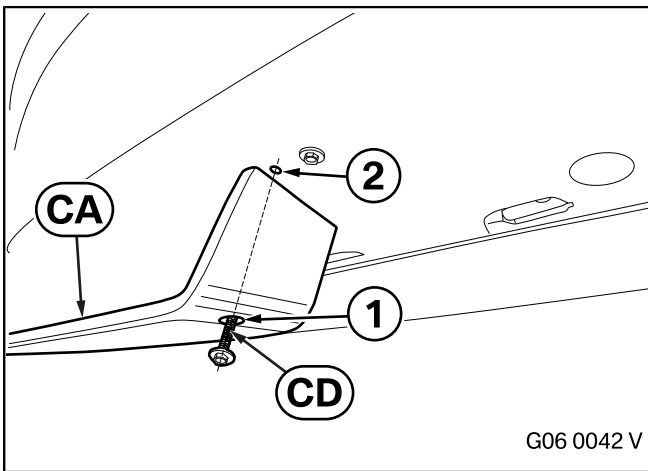
11. Carbon front attachment installation



⏏ This step should be completed with the assistance of another person. ◀

Position the carbon front attachment **CA** on the outside of the front apron (1) whilst the second person holds the other end (2) of the carbon front attachment **CA** away from the standard apron in the centre of the car.

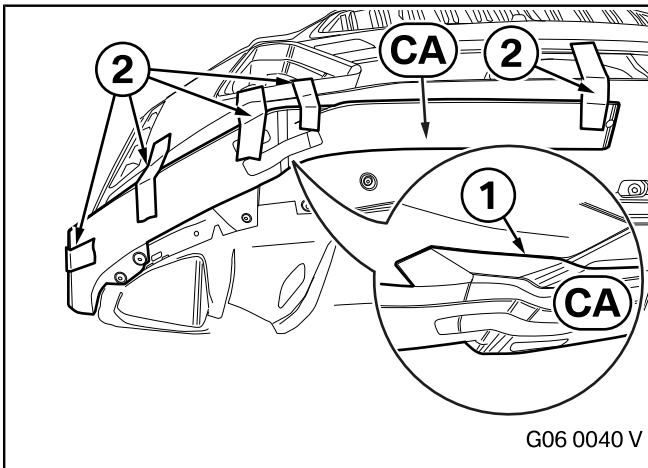
Insert the existing screw (3) loosely. Please a new blind rivet (4) into the hole.



Insert the screw **CD** through the opening (1) in the carbon front attachment **CA** into the hole (2) and tighten it.

Then tighten the screw you inserted previously and push the blind rivet fully into place.

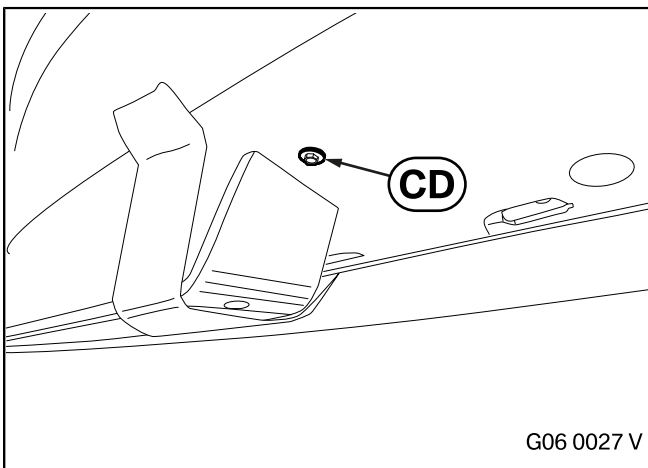
⏏ Remove any excess liquid adhesive immediately using suitable tools. ◀



Check the gap (1) between the carbon front attachment **CA** and the front apron from the inside. Close the gap (1) by pressing the two together multiple times.

Secure the carbon front attachment **CA** in position using suitable adhesive tapes (2) and pieces of foam if necessary. Use the pieces of foam in places where you wish to increase the contact pressure.

Then carry out a visual inspection and correct the gap again if necessary.

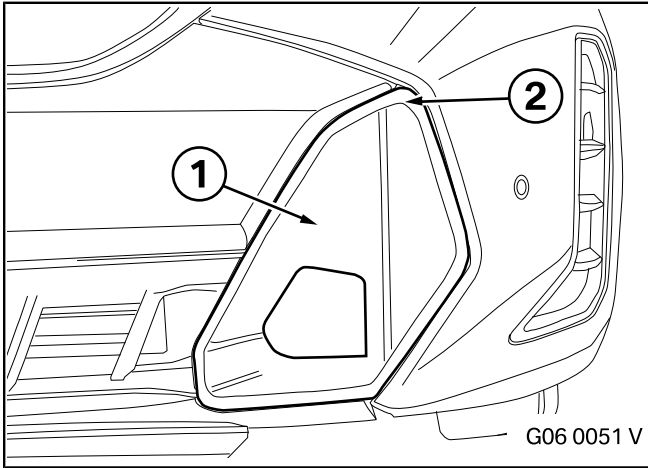


Remove the right-hand screw **CD**.

⏏ Repeat the installation process on the opposite side of the car.

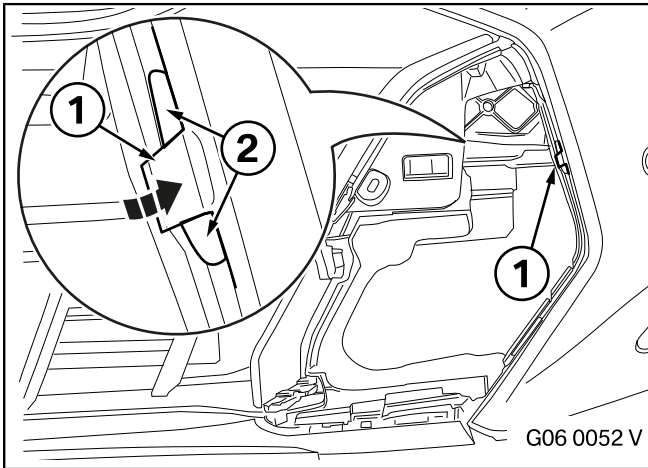
Leave the car to stand for **24 hours** before removing the adhesive tape and refer to the installation instructions on **page 2**. ◀

12. Carbon air inlet trim, left/right installation



Unclip the standard air inlet trim (1) with suitable tools.

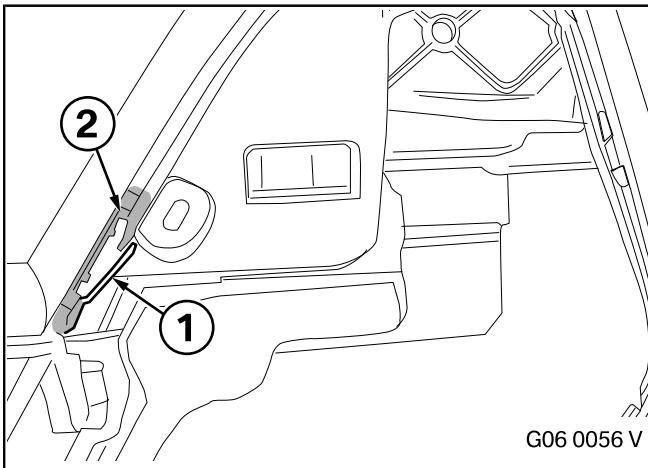
It is best to start at the top corner (2).



It may be that the lug (1) has been bent out.

If this is the case, proceed as follows. ◀

Press the lug (1) using suitable tools towards the rear through the opening (2) so that it is again behind the edge.



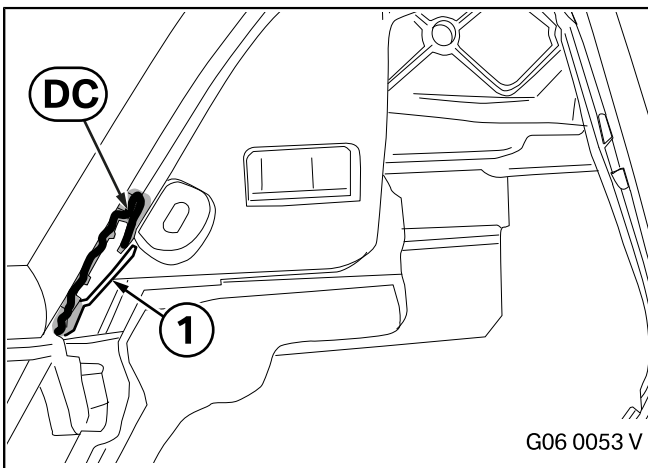
It may be that the clip (1) is broken. If this is the case, proceed as follows.

The bonding surface must be completely clean and free from dust, wax and grease.

Do not roughen the visible surface. ◀

Abrade the lug (1) and surrounding area (2) with suitable tools. Then clean them using cleaner **DB**.

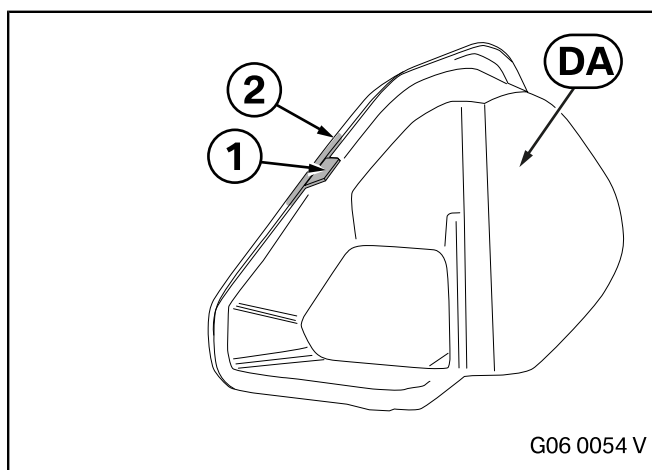
Wait until the cleaner is fully dry. ◀



If the lug (1) is too broken and loose, remove it completely. ◀

Apply a bead of liquid adhesive **DC** to the surface you abraded earlier.

12. Carbon air inlet trim, left/right installation

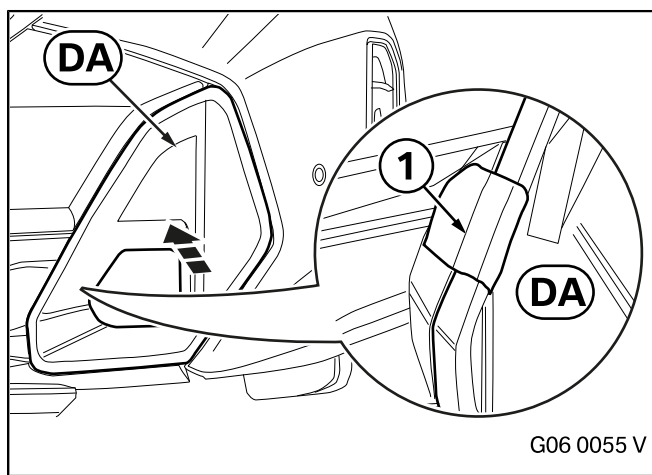


- ▶ The bonding surface must be completely clean and free from dust, wax and grease.

Do not roughen the visible surface. ◀

Abrade the lug (1) and surrounding area (2) on the carbon air inlet trim **DA** using suitable tools and then clean them with cleaner **DB**.

- ▶ Wait until the cleaner is fully dry. ◀



Position the carbon air inlet trim **DA** from the front, clip it into place and check that it is secure.

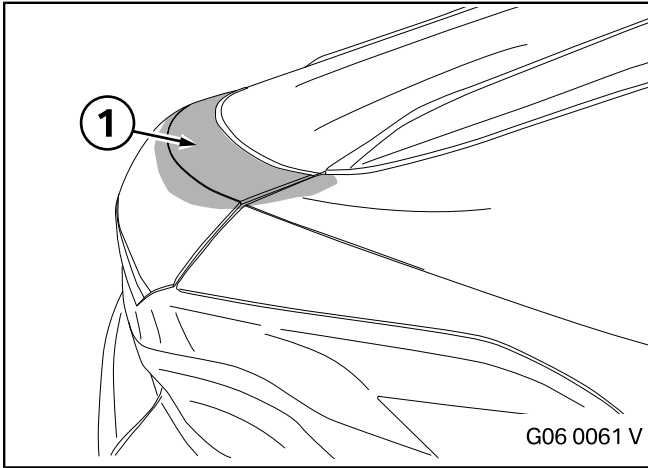
- ▶ Remove any excess liquid adhesive immediately using suitable tools. ◀

Use suitable adhesive tape (1) to press the carbon air inlet trim **DA** onto the front apron and secure it.

- ▶ Repeat the installation process on the opposite side of the car.

Leave the car to stand for **24 hours** before removing the adhesive tapes. Refer to the installation instructions on **page 2**. ◀

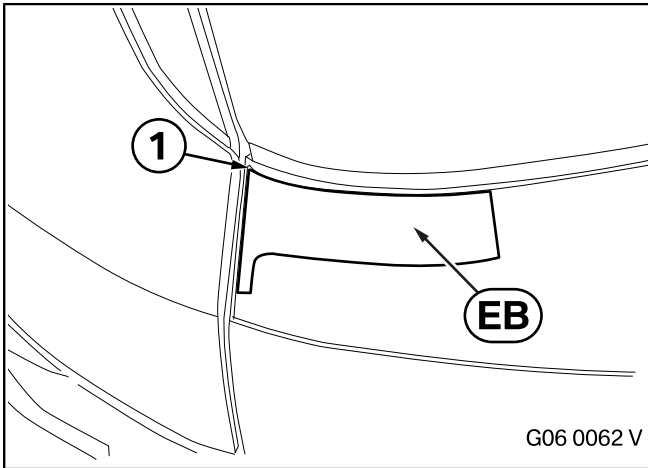
13. Carbon rear spoiler installation



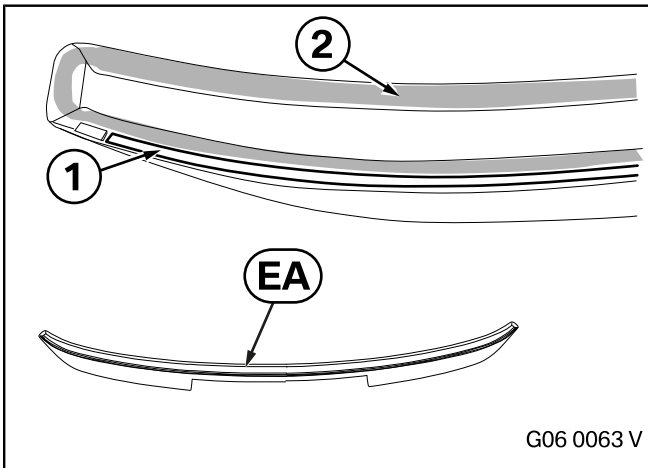
▷ The bonding surface must be completely clean and free from dust, wax and grease. ◀

Clean the bonding surface (1) on the tailgate up to the glass using cleaner **EC**.

▷ Wait until the cleaner is fully dry. ◀



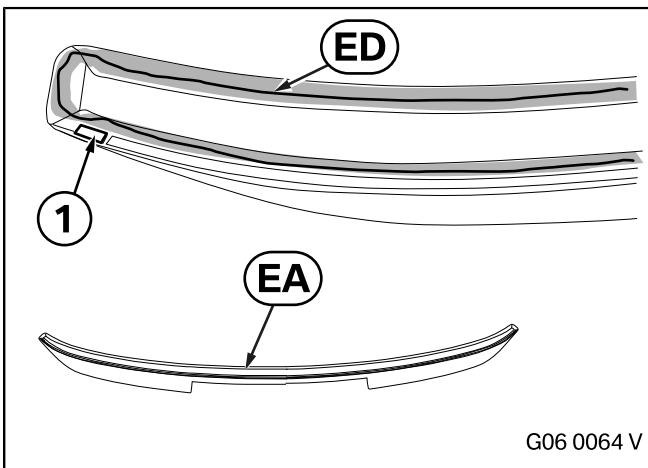
Position the templates **EB** on the left and right corners (1) of the tailgate, align them along the refractory edges and press them into place.



▷ The foam tape (1) prevents the liquid adhesive escaping during the installation process. Do not damage this foam tape (1). ◀

Clean the surrounding surface (2) on the underside of the carbon rear spoiler **EA** using cleaner **EC**.

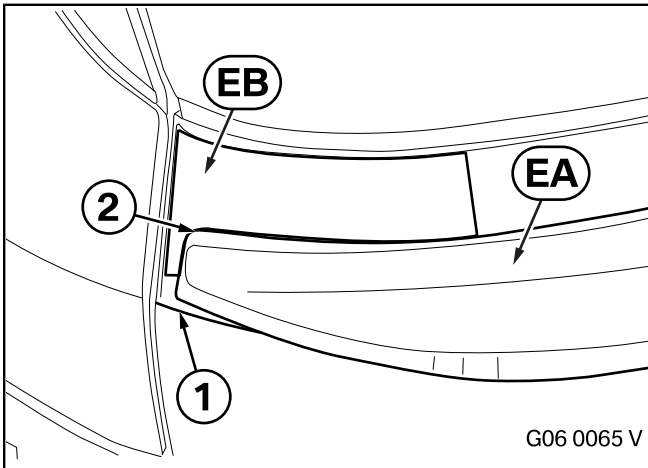
▷ Wait until the cleaner is fully dry. ◀



Apply a thin bead of liquid adhesive **ED** all around the underside of the carbon rear spoiler **EA**.

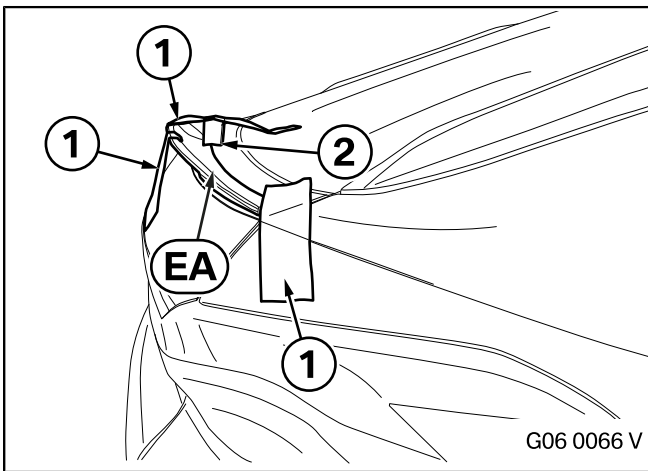
Remove the backing foils (1) from the adhesive tapes in full.

13. Carbon rear spoiler installation



Align the rear spoiler **EA** along the refractory edge (1), along the contours (2) of the template **EB** and press it into place.

- ▶ Remove the template **EB**.
Remove any excess liquid adhesive immediately using suitable tools. ◀



- ▶ To make the diagram clearer, the adhesive tapes (1) are only shown on one side of the car. They must be applied in the same positions on the other side of the car. ◀

Use suitable adhesive tape (1) to press the carbon rear spoiler **EA** onto the tailgate and secure it. Use foam blocks (2) if necessary to increase the contact pressure.

- ▶ Leave the car to stand for **24 hours** before removing the adhesive tapes. Refer to the installation instructions on **page 2**. ◀

14. Concluding work and coding

The retrofit system does not require programming/coding.

- None

15. Workshop certificate



Workshop certificate

M Performance carbon front attachment

This certificate confirms that the M Performance carbon front attachment has been fully installed on the car shown below as specified in installation instructions no. 01 29 5 A07 E44 and the TÜV parts report.

Part number

51 11 5 B31 505	Carbon left front attachment
51 11 5 B31 504	Carbon right front attachment

Car model: _____

VIN: _____

Name and address of the vehicle owner: _____

Place, date

Signature of person responsible

Dealership (company name/stamp)

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Teilegutachten

COMPONENT TEST REPORT

Nr. 23-00275-CP-GBM-00

TGA-Art: 11.1

über die Vorschriftsmäßigkeit eines Fahrzeuges bei bestimmungsgemäßem Ein- oder Anbau von Teilen gemäß § 19 Abs. 3 Nr. 4 StVZO

on the compliance of a vehicle with adequately installed and/or attached vehicle components according to § 19 (3) No. 4 StVZO

für das Teil / den Änderungsumfang : Karosseriebausatz
Type of Modification *Body Kit*

vom Typ : CFK Frontaufsatz G05/06 LCI
Type

des Herstellers : BMW Group
Manufacturer Zentrale Teileauslieferung (ZTA)
Landshuter Straße 56
D-84122 Dingolfing

für das Fahrzeug : BMW AG X Reihe (X5/X6)
for vehicles

0. Hinweise für den Fahrzeughalter/ Instructions to vehicle owner

Unverzügliche Durchführung und Bestätigung der Änderungsabnahme:

Immediate conduct and confirmation of modification inspections

Durch die vorgenommene Änderung erlischt die Betriebserlaubnis des Fahrzeuges, wenn nicht unverzüglich die gemäß StVZO § 19 Abs. 3 vorgeschriebene Änderungsabnahme durchgeführt und bestätigt wird oder festgelegte Auflagen nicht eingehalten werden!

If the inspection of the modifications prescribed in §19 Par. 3 StVZO is not immediately performed and confirmed or if the requirements laid down are not complied with, the operating license of the vehicle will expire.

Nach der Durchführung der technischen Änderung ist das Fahrzeug unter Vorlage des vorliegenden Teilegutachtens unverzüglich einem amtlich anerkannten Sachverständigen oder Prüfer einer Technischen Prüfstelle oder einem Prüfsingenieur einer amtlich anerkannten Überwachungsorganisation zur Durchführung und Bestätigung der vorgeschriebenen Änderungsabnahme vorzuführen.

After performance of the technical modification, the vehicle must be presented immediately to an officially recognized expert for motor vehicles or an inspector of a technical inspection station or an inspection engineer of an officially recognized inspection organization. This component test report must also be presented at that time.

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Mitführen von Dokumenten / Availability of documents:

Nach der durchgeführten Abnahme ist der Nachweis mit der Bestätigung über die Änderungsabnahme mit den Fahrzeugpapieren mitzuführen und zuständigen Personen auf Verlangen vorzuzeigen; dies entfällt nach erfolgter Berichtigung der Fahrzeugpapiere.

After the acceptance procedure, the confirmation of the modification acceptance must be carried in the car and presented to authorized persons upon demand; this will not apply once the vehicle documents have been amended.

Berichtigung der Fahrzeugpapiere / Amendment of vehicle documents:

Die Berichtigung der Fahrzeugpapiere durch die zuständige Zulassungsbehörde ist durch den Fahrzeughalter entsprechend der Festlegung in der Änderungsabnahme zu beantragen.

The vehicle owner must submit an application, in accordance with the provisions of the confirmation concerning adequate modification, to the respective licensing authority for an amendment of the vehicle documents (vehicle registration document and certificate of registration).

I. Verwendungsbereich / Range of application

Fahrzeughersteller

BMW AG (D)

Manufacturer:

Typ/Ausführung/Type	ABE/EG-BE-Nr./ Approval No.	Handelsbezeichnung/Trade Name
G5X	e1*2007/46*1918*15 - ??	X Reihe (X5)
G6X	e1*2007/46*2020*08 - ??	X Reihe (X6)

Weitere erforderliche Angaben oder Einschränkungen zum Verwendungsbereich :

Other required information or restrictions on the intended use:

- Nur möglich in Verbindung mit M Performance Heckspoiler /
Only possible in combination with M Performance Heckspoiler

II. Beschreibung des Änderungsumfanges / Description of range of modifications

Die Montage, sowie Lackierung erfolgt gemäß der beigelegten Montageanleitung des Bauteilherstellers.

Assembly and painting are carried out in accordance with the enclosed assembly instructions of the component manufacturer.

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Splitter Carbon / *Splitter CFK* :

Handelsbezeichnung/ *Trade Name* : CFK Splitter / *CFK Splitter*

Kennzeichnung/*marking* : G5X
Rechts/*right* 51 11 5B31408
Links/*left* 51 11 5B31407

G6X
Rechts/*right* 51 11 5B31504
Links/*left* 51 11 5B31505

Art/*manner* : Aufkleber/ *Label*

Ort/ *location* : Innenseite / *inside*

Technische Daten / Beschreibung

Werkstoff : CFK (Kohlefaserverstärkter Kunststoff)
Technical description

III. Hinweise zur Kombinierbarkeit mit anderen Bauteilen *Instructions for possible combinations with other modifications*

- Keine / *none*

IV. Hinweise und Auflagen/ *Requirements and Instructions*

Nach der Durchführung der technischen Änderung ist das Fahrzeug unter Vorlage des vorliegenden Teilegutachtens unverzüglich einem amtlich anerkannten Sachverständigen oder Prüfer einer Technischen Prüfstelle oder einem Prüfenieur einer amtlich anerkannten Überwachungsorganisation zur Durchführung und Bestätigung der vorgeschriebenen Änderungsabnahme vorzuführen.

After performance of the technical modification, the vehicle must be presented immediately to an officially recognized expert for motor vehicles or an inspector of a technical inspection station or an inspection engineer of an officially recognized inspection organization. This component test report must also be presented at that time.

Berichtigung der Fahrzeugpapiere/ *Amendment of vehicle documents*:

Eine Berichtigung der Fahrzeugpapiere ist erforderlich, aber zurückgestellt.

Sie ist der zuständigen Zulassungsbehörde bei deren nächster Befassung mit den Fahrzeugpapieren durch den Fahrzeughalter zu melden.

The vehicle owner must submit an application, in accordance with the provisions of the confirmation concerning adequate modification, to the respective licensing authority for an amendment of the vehicle documents (vehicle registration document and certificate of registration).

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Typ / <i>Type:</i>	CFK Frontaufsatz G05/06 LCI	

Folgendes **Beispiel** für die Eintragung wird vorgeschlagen:
The following data is being exemplarily suggested:

Feld: <i>Item</i>	Bezeichnung/Anmerkung <i>Remarks</i>	Eintragung <i>Entry</i>
22	Bemerkungen u. Ausnahmen, Auflagen	M. BMW CFK-Splitter vorne, Kennz: links 5111 5B31xxx / rechts 51115B31xxx* ***

V. Prüfgrundlagen und Prüfergebnisse / *Test basis and test results*

Bei der Begutachtung des Anbaus wurde insbesondere hinsichtlich folgender Vorschriften und Kriterien geprüft:
During the check of the attachments, the following items were inspected, regarding compliance with prescriptions and criteria:

- Prüfung von äußeren Fahrzeugteilen nach VdTÜV-Merkblatt744 (07.2012)
test of exterior parts according to VdTÜV-Merkblatt744 (07.2012)
- Befestigung am Fahrzeug
attachment to vehicle
- Außenkanten (§ 30c StVZO, RL74/483/EWG)
exterior edges (§ 30c StVZO, 74/483/EEC)
- Anbau von Lichttechnischen Einrichtungen (ECE R48)
Installation of lightening (ECE R 48)
- Massen und Abmessungen
masses and dimensions (92/21/EC)
- Splittersicherheit
splinter-proof
- Beschaffenheit des Fahrzeugs (§ 30 StVZO)
condition of vehicle (§ 30 StVZO)
- Fußgängerschutz (ECE-R127)
Pedestrian protecton (ECE-R127)

VI. Anlagen / *Attachment*

- 1: Zeichnungen und Abbildungen / *photo page*
- 2: Montageanleitung / *Installation manual:*

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VII. Schlussbescheinigung / Concluding Statement

Es wird bescheinigt, dass die im Verwendungsbereich beschriebenen Fahrzeuge nach der Änderung und der durchgeführten und bestätigten Änderungsabnahme unter Beachtung der in diesem Teilegutachten genannten Hinweise / Auflagen insoweit den Vorschriften der StVZO in der heute gültigen Fassung entsprechen.

It is hereby certified that the vehicles listed under range of application satisfy the current regulations of StVZO as well as the currently valid instructions and directives enacted by the German Federal Minister of Traffic.

Der Hersteller (**Inhaber des Teilegutachtens**) hat den Nachweis (Reg.-Nr.: 12 100 21821 / TMS) erbracht, dass er ein Qualitätssicherungssystem gemäß Anlage XIX, Abschnitt 2 StVZO unterhält.

The client who placed the order for this component test report maintains a quality management system (Reg.-Nr.: 12 100 21821 / TMS). The requirements of Annex XIX of StVZO (Par. 2.1.) are being fulfilled.

Dieses Teilegutachten darf nur vom Auftraggeber und nur in vollem Wortlaut vervielfältigt und weitergegeben werden. Eine auszugsweise Vervielfältigung und Veröffentlichung ist nur nach schriftlicher Genehmigung des Instituts für Fahrzeugtechnik und Mobilität zulässig.

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München, den 06.04.2023

Dipl.-Ing. M. Böhm
Sachverständiger
Prüflabor DIN EN ISO / IEC 17025

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Anlage 1 / Attachment 1

Hersteller / Manufacturer:

BMW Group, D-84122 Dingolfing

Typ / Type:

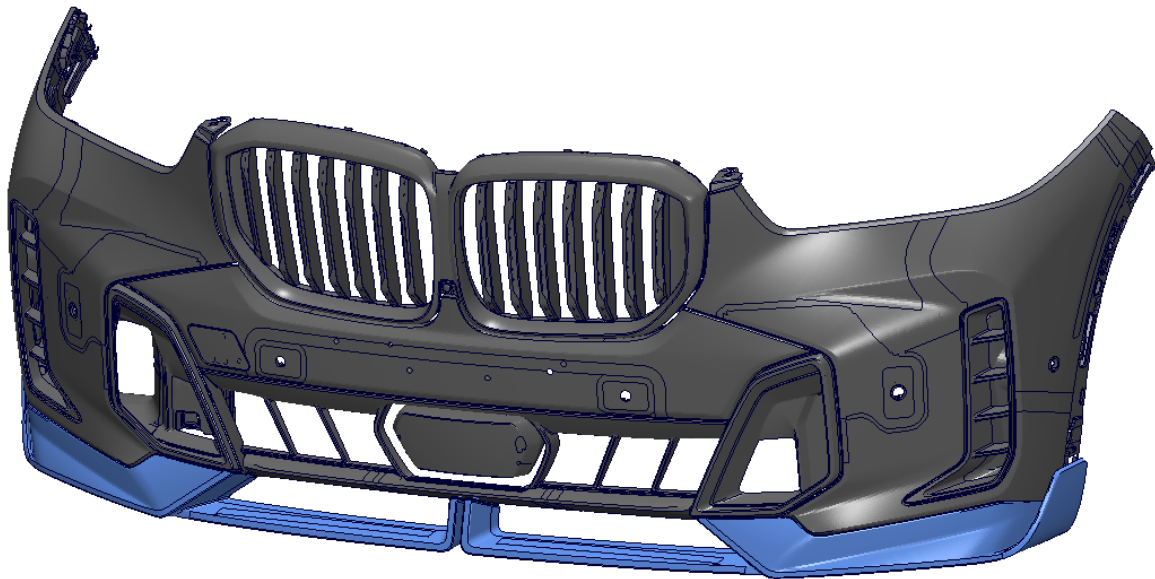
CFK Frontaufsatz G05/06 LCI

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Anlage 1 Zeichnungen und Abbildungen

Attachment 1 Drawings and pictures

Bild/picture 1: CFK Splitter / CFK Splitter



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Anlage 1 / *Attachment 1*

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Bild/*picture* 2:

Nur möglich in Verbindung mit M Performance Heckspoiler /
Only possible in combination with M Performance Heckspoiler

X5:



X6:

